

# CITY OF GRINNELL WASTEWATER TREATMENT FACILITY IMPROVEMENTS



BY VEENSTRA & KIMM, INC.  
MARCH 9, 2015



# NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT

2

- Better known as NPDES Discharge Permit
- Permit Granted by IDNR to Discharge Treated Wastewater into a Stream
- IDNR Regulates what can be Discharged
- City Received a New Permit that Contains Major Changes to what can be Discharged

# NEW IDNR REGULATIONS

3

- “Fishable and Swimmable”
  - Ammonia
  - E-coli
- Iowa Nutrients Reduction Strategy
  - Nitrogen
  - Phosphorous

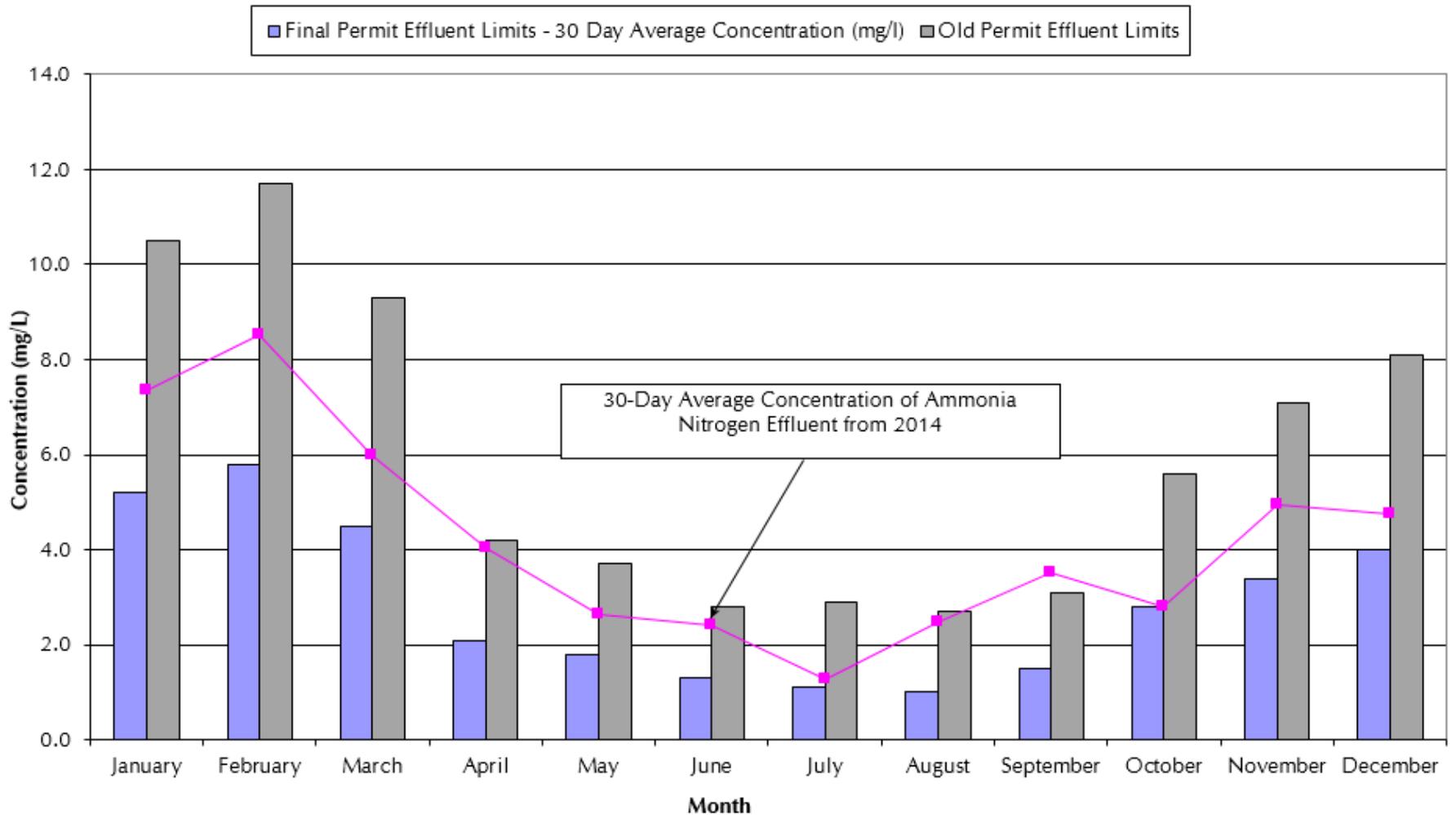
# FACILITY IMPROVEMENT REASONS

4

- **New IDNR Regulations**
  - Ammonia
  - E-coli
  - Nutrients
  - Chlorides and Sulfates
  - Wet Weather Flows
- **Age of Facility**
  - 1920s Trickling Filter
  - 1951 Primary Clarifiers, Administration Building, Digesters
  - 1986 Screening Building, Grit Building, Final Clarifiers
  - 1994 Sludge Storage Tank and Earthen EQ Basin

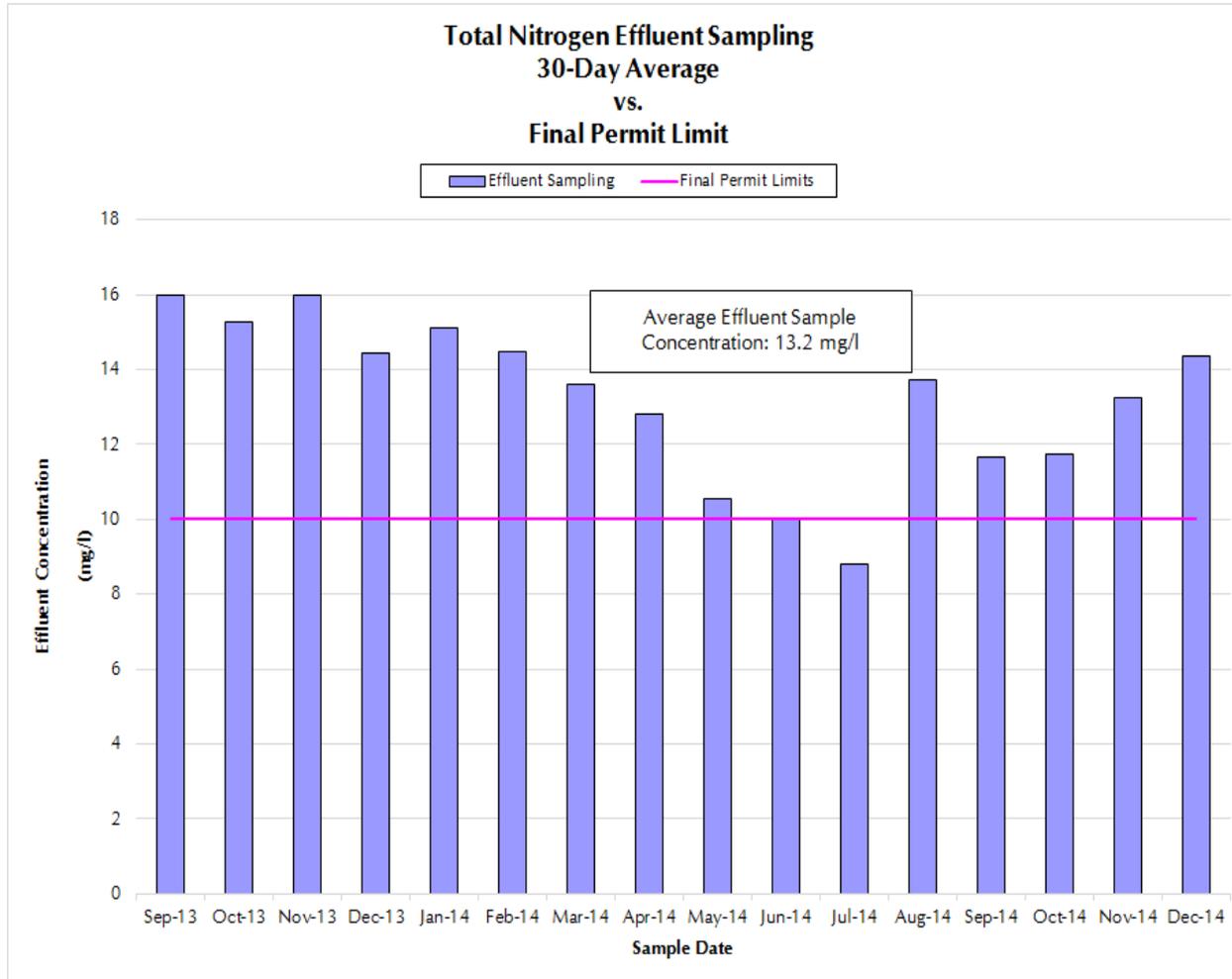
# AMMONIA

## Ammonia Nitrogen Effluent Limits 30 Day Average (mg/L)



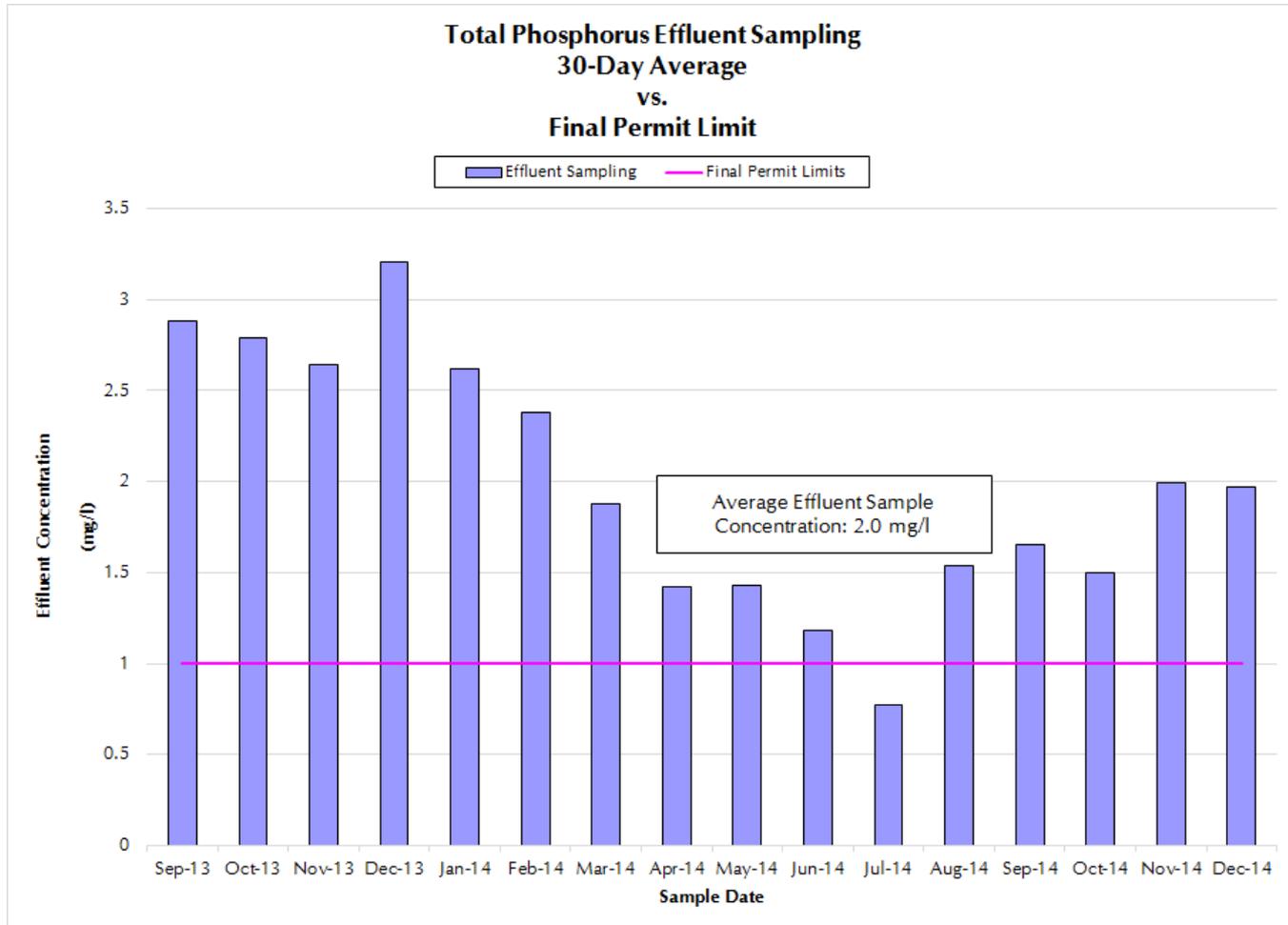
# TOTAL NITROGEN

6



# TOTAL PHOSPHOROUS

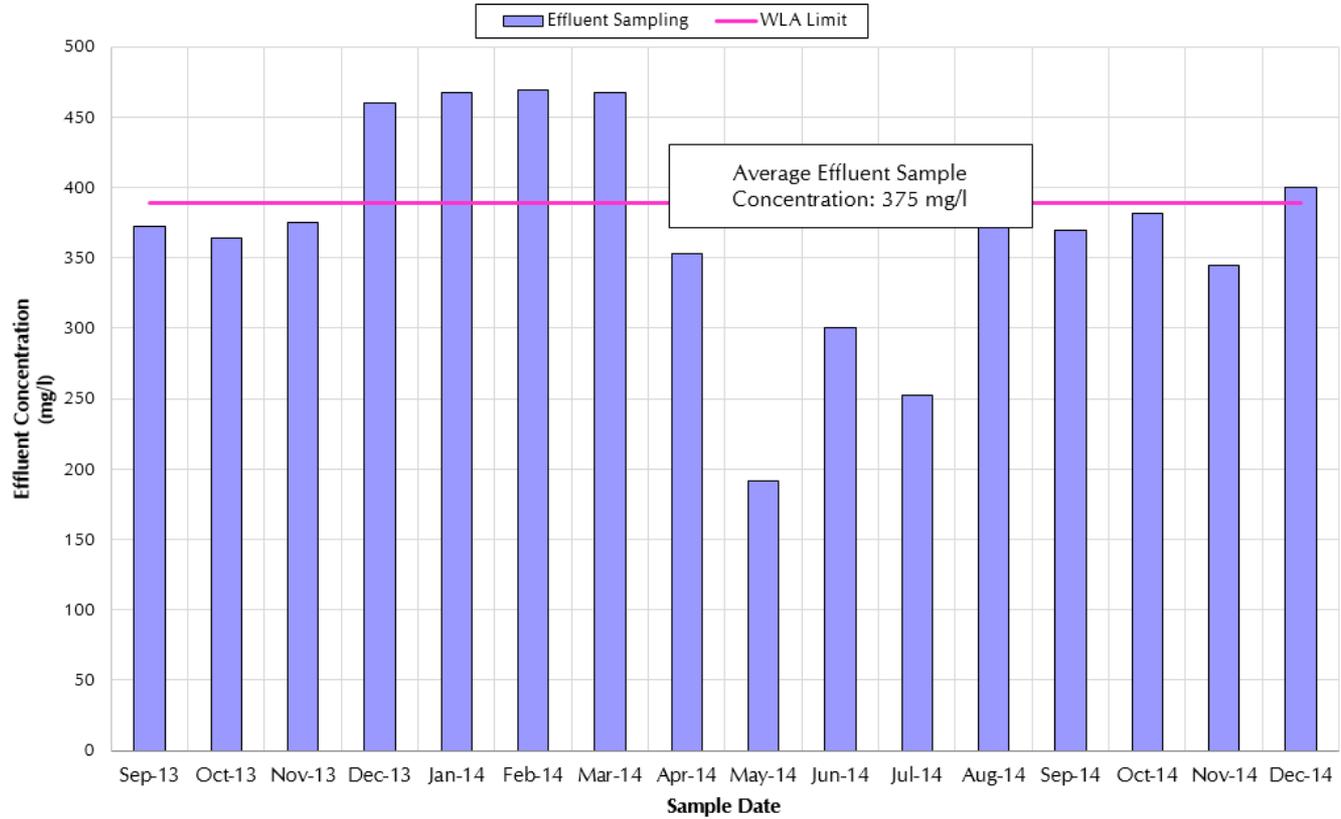
7



# CHLORIDE

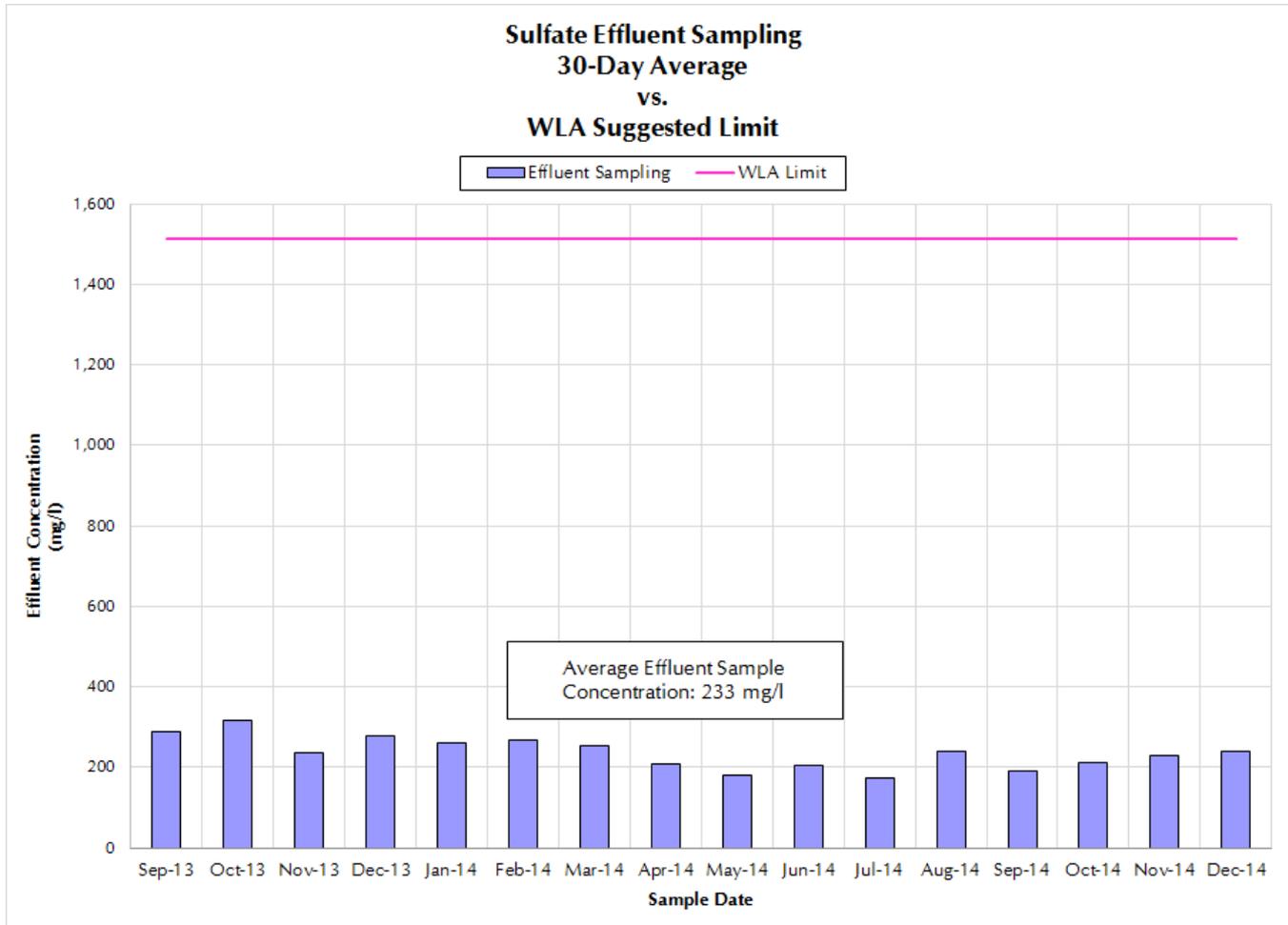
8

## Chloride Effluent Sampling 30-Day Average vs. WLA Suggested Limit



# SULFATE

9



# TREATMENT FACILITY FLOWS

10

<b>Parameter</b>	<b>Historical Flows</b>	<b>Existing Capacity</b>
<b>Flow</b>	<b>Million Gallons per Day (mgd)</b>	<b>Million Gallons per Day (mgd)</b>
Average Dry Weather	1.33	1.37
Average Monthly Wet Weather	3.90	3.71
Maximum Day	5.74	5.00

# WASTEWATER TREATMENT FACILITY



# SCREENING BUILDING

12

- Issues

- Equipment Age (1986)
- Building not Insulated
- Moisture



# GRIT BUILDING

13

- Issues
  - Equipment Age (1986)
  - Building not Insulated
  - Moisture



# PRIMARY CLARIFIERS

14

- **Issues**

- Does not meet IDNR Standards (too small and too shallow)
- Age of Tank and Equipment (1951)



# TRICKLING FILTER

15

- **Issues**

- Age of Structure (1920s)
- Age of Equipment (1986)
- Does not meet IDNR Standards (ammonia and nutrients)
- No Redundancy



# FINAL CLARIFIERS

16

- Issues
  - Age of Structure (1986)
  - Insufficient Tank Depth
  - Equipment in Need of Repair



# DIGESTER

17

- Issues
  - Undersized Tank
  - Age of Equipment (1951)



# SLUDGE STORAGE TANK

18

- Issues
  - Age of Equipment (1994)
  - Can't Mix Sludge



# ADMINISTRATION BUILDING

19

- **Issues**

- Lack of Second Restroom
- Need for Storage
- Need for Separate Electrical Room
- Need for Locker Room
- Need for Separate Laboratory
- Need for Conference Room/  
Break Room



# EQUALIZATION BASIN

20

- Existing Capacity:  
7.5 million gallons
- Required Capacity:  
12.5 million gallons



# DISINFECTION SYSTEM

21

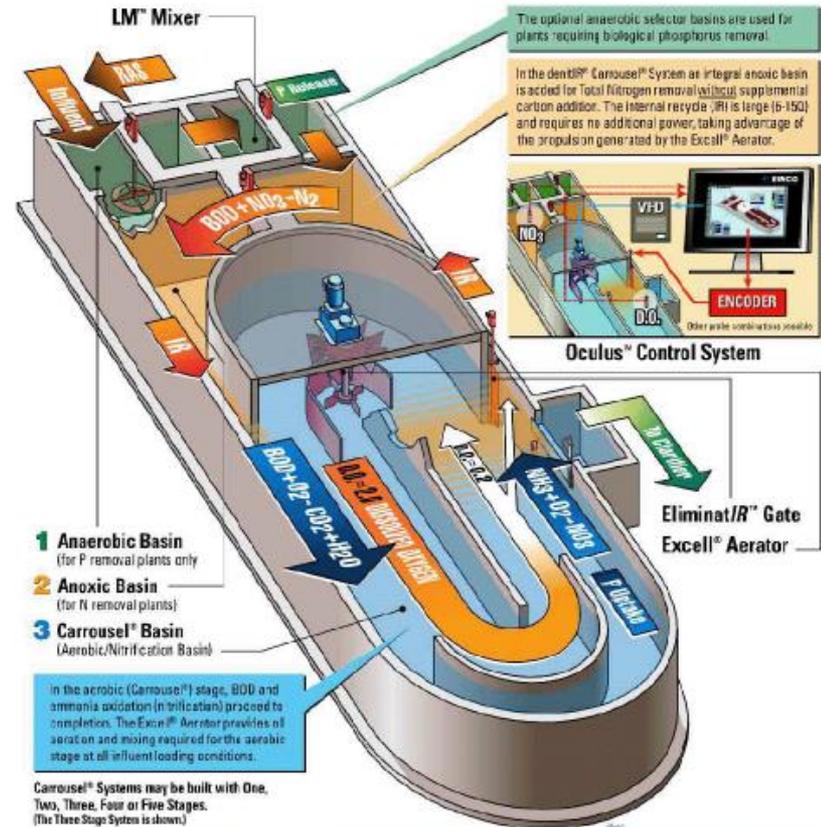
System Type	Project Cost	Annual O&M Costs	15 Year Present Worth
UV Disinfection	\$502,000	\$14,500	\$675,100
Gas Chlorination/ Dechlorination	\$1,084,000	\$17,175	\$1,289,034
Liquid Chlorination/ Dechlorination	\$620,000	\$42,860	\$1,131,659
Present Worth Factor, 15 Year at 3% = 11.94			

# BIOLOGICAL PROCESS TYPES EVALUATED

22

- Oxidation Ditch Process with Anoxic Swing Basin (Ovivo Carrousel)
- Conventional Activated Sludge Using Modified Ludzack – Ettinger Process (MLE)
- Trickling Filter Process with Fixed Bed Bioreactor (FBBR)

# CARROUSEL PROCESS



Carrousel<sup>®</sup> Systems may be built with One, Two, Three, Four or Five Stages.  
(The Three Stage System is shown.)

	One Stage Carrousel <sup>®</sup> System	Two Stage Carrousel <sup>®</sup> System	Three Stage A <sup>®</sup> C Carrousel <sup>®</sup> System	Four Stage Barileglio <sup>®</sup> System	Five Stage Barileglio <sup>®</sup> System
<b>1</b>	Anaerobic				
<b>2</b>	1st Anoxic				
<b>3</b>	Carrousel				
<b>4</b>	2nd Anoxic				
<b>5</b>	No-Aeration				
Effluent (avg)	BOD-5 NH <sub>3</sub> -N TP-0.1mg**	BOD-5 NH <sub>3</sub> -N TN-5	BOD-5 NH <sub>3</sub> -N TN-5 TP-0.1mg**	BOD-5 NH <sub>3</sub> -N TN-5	BOD-5 NH <sub>3</sub> -N TN-5 TP-0.1mg**

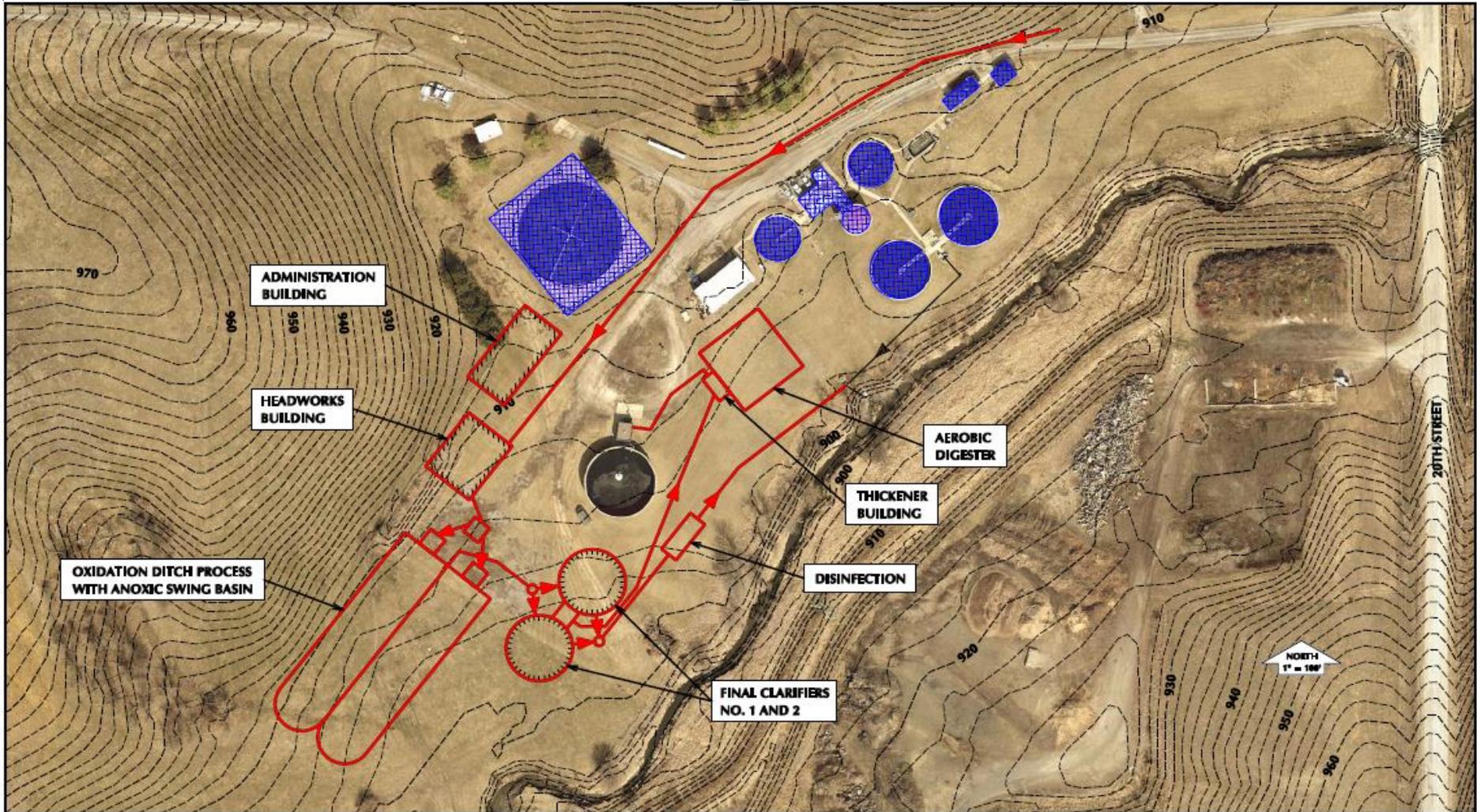
\* Not shown in graphic above.

\*\* Metal salt addition sometimes required to upgrade metal bio-removal for lowest total phosphorus effluent requirements. Carrousel<sup>®</sup> is a registered trademark of CH2M.

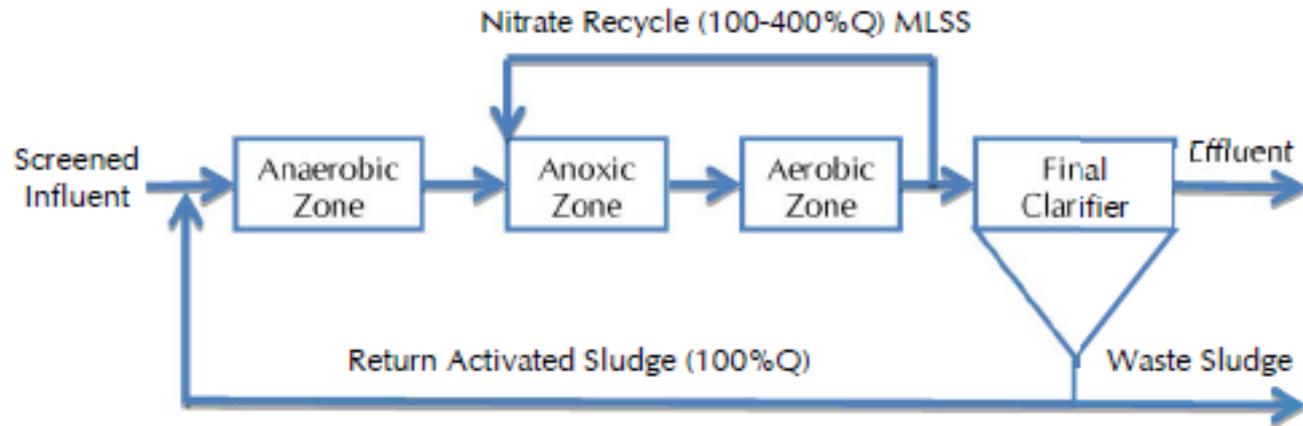


**UCT Modification**

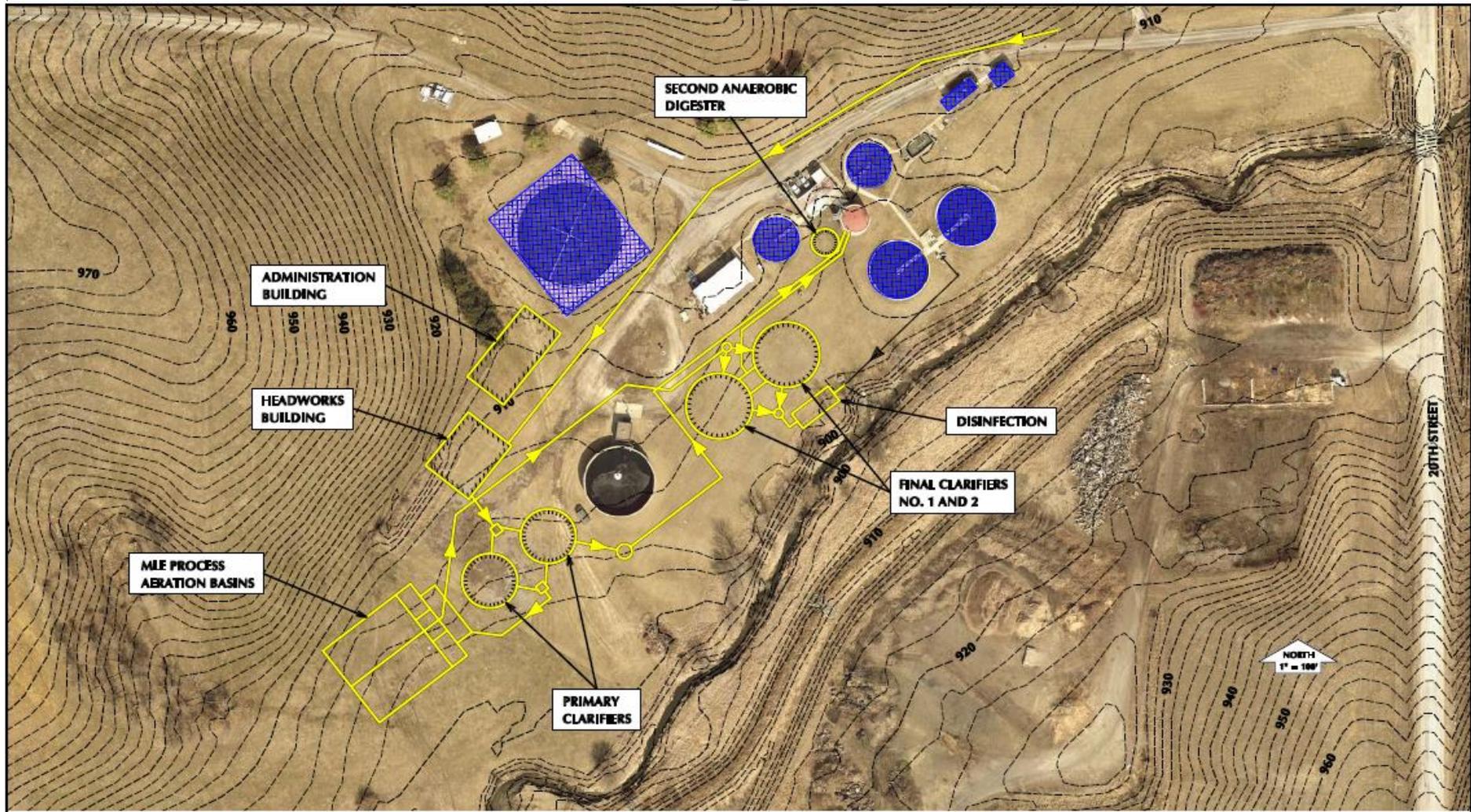
# CARROUSEL PROPOSED SITE LAYOUT



# MLE PROCESS

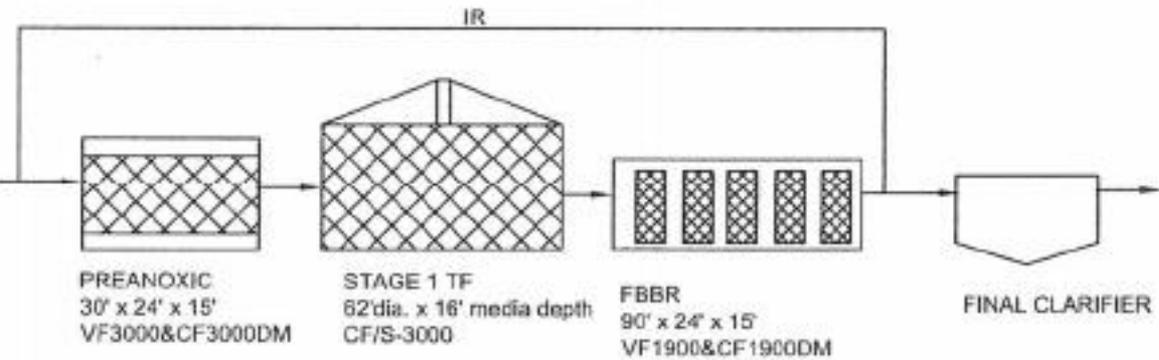


# MLE PROPOSED SITE LAYOUT



# TRICKLING FILTER & FBBR PROCESS

27





# EVALUATION OF ALTERNATIVES

29

<b>System Type</b>	<b>Total Project Cost</b>	<b>Annual O&amp;M Cost</b>	<b>20 Year Present Worth</b>
Oxidation Ditch with Anoxic Swing Basin	\$10,300,000	\$44,920	\$10,968,300
Conventional Activated Sludge with MLE	\$10,150,000	\$77,640	\$11,305,000
Trickling Filter with FBBR	\$11,750,000	\$41,280	\$12,364,100
Present Worth Factor, 20 Year @ 3% = 14.877			
Annual O&M Cost for System Type Only, not Total O&M Cost			

# RECOMMENDED IMPROVEMENTS

Description		Estimated Cost
Demolition	\$	50,000
Headworks	\$	825,000
Oxidation Ditch	\$	2,050,000
Final Clarifiers	\$	1,080,000
UV Disinfection	\$	380,000
Digester	\$	1,225,000
Sludge Storage Tank	\$	50,000
Administration Building	\$	790,000
Electrical Supply	\$	450,000
Instrumentation and Controls	\$	500,000
Equalization Basin	\$	230,000
Sitework Piping	\$	150,000
Contingencies	\$	1,170,000
Engineering, Legal & Administrative	\$	<u>1,350,000</u>
Estimated Total Project Cost	\$	10,300,000

# IMPORTANT DATES

31

<b>Activity</b>	<b>Date</b>
Approval of Facility Plan by IDNR	May 31, 2015
Complete Design	March 1, 2016
Start Construction	June 1, 2016
Substantial Completion of Construction	December 1, 2017
Final Completion of Construction	June 1, 2018